

La stratégie d'addition faire quatre-vingt-dix (A)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$84 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 84 + 6 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 3 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$82 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 4 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$85 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$86 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (A) Solutions

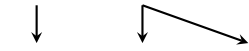
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$84 + 7 =$$

Garder Séparer



$$\begin{array}{r} 84 + 6 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 8 =$$

Garder Séparer



$$\begin{array}{r} 87 + 3 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

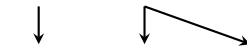
Garder Séparer



$$\begin{array}{r} 88 + 2 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 3 =$$

Garder Séparer



$$\begin{array}{r} 89 + 1 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$82 + 9 =$$

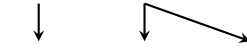
Garder Séparer



$$\begin{array}{r} 82 + 8 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 4 =$$

Garder Séparer



$$\begin{array}{r} 87 + 3 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 5 =$$

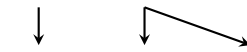
Garder Séparer



$$\begin{array}{r} 88 + 2 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 9 =$$

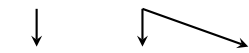
Garder Séparer



$$\begin{array}{r} 85 + 5 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 9 =$$

Garder Séparer



$$\begin{array}{r} 86 + 4 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 9 =$$

Garder Séparer



$$\begin{array}{r} 87 + 3 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (B)

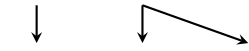
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$84 + 8 =$$

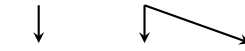
Garder Séparer



$$\begin{array}{r} 84 + 6 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 4 =$$

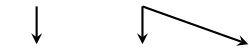
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$84 + 9 =$$

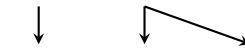
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$88 + 7 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$83 + 9 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$83 + 8 =$$

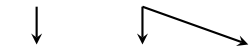
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$87 + 7 =$$

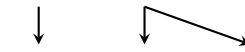
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 9 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 5 =$$

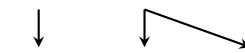
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 5 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

La stratégie d'addition faire quatre-vingt-dix (B) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$84 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 84 + 6 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 4 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 89 + 1 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 84 + 6 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 88 + 2 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 83 + 7 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 83 + 7 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 87 + 3 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 89 + 1 + 8 = 98 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 89 + 1 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 86 + 4 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (C)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$85 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 85 + 5 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 4 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$86 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 2 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$86 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (C) Solutions

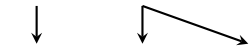
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$85 + 8 =$$

Garder Séparer



$$85 + 5 + 3 = 93$$

Faire 90

$$88 + 4 =$$

Garder Séparer



$$88 + 2 + 2 = 92$$

Faire 90

$$88 + 9 =$$

Garder Séparer

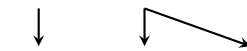


$$88 + 2 + 7 = 97$$

Faire 90

$$89 + 6 =$$

Garder Séparer



$$89 + 1 + 5 = 95$$

Faire 90

$$87 + 5 =$$

Garder Séparer

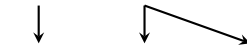


$$87 + 3 + 2 = 92$$

Faire 90

$$86 + 6 =$$

Garder Séparer



$$86 + 4 + 2 = 92$$

Faire 90

$$87 + 6 =$$

Garder Séparer

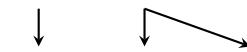


$$87 + 3 + 3 = 93$$

Faire 90

$$89 + 7 =$$

Garder Séparer

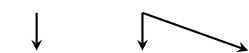


$$89 + 1 + 6 = 96$$

Faire 90

$$89 + 2 =$$

Garder Séparer



$$89 + 1 + 1 = 91$$

Faire 90

$$86 + 7 =$$

Garder Séparer



$$86 + 4 + 3 = 93$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (D)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$87 + 5 =$$

Garder Séparer

$$\underline{87} + 3 + 2 = 92$$

Faire 90

$$85 + 8 =$$

Garder Séparer

$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$87 + 8 =$$

Garder Séparer

$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$88 + 7 =$$

Garder Séparer

$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$86 + 9 =$$

Garder Séparer

$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$89 + 7 =$$

Garder Séparer

$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$87 + 6 =$$

Garder Séparer

$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$87 + 9 =$$

Garder Séparer

$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$89 + 6 =$$

Garder Séparer

$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$85 + 7 =$$

Garder Séparer

$$\underline{\quad} + \quad + \quad =$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (D) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$87 + 5 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 8 =$$

Garder Séparer

$$\begin{array}{r} 85 + 5 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 8 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 7 =$$

Garder Séparer

$$\begin{array}{r} 88 + 2 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 9 =$$

Garder Séparer

$$\begin{array}{r} 86 + 4 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 7 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 6 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 9 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 6 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 7 =$$

Garder Séparer

$$\begin{array}{r} 85 + 5 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (E)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$86 + 8 =$$

Garder Séparer

$$\begin{array}{r} 86 + 4 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 9 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$85 + 9 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$86 + 7 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 4 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 2 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$84 + 7 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 5 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (E) Solutions

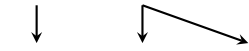
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$86 + 8 =$$

Garder Séparer



$$\underline{86 + 4 + 4} = 94$$

Faire 90

$$88 + 3 =$$

Garder Séparer

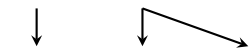


$$\underline{88 + 2 + 1} = 91$$

Faire 90

$$89 + 9 =$$

Garder Séparer

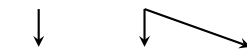


$$\underline{89 + 1 + 8} = 98$$

Faire 90

$$85 + 9 =$$

Garder Séparer



$$\underline{85 + 5 + 4} = 94$$

Faire 90

$$83 + 8 =$$

Garder Séparer



$$\underline{83 + 7 + 1} = 91$$

Faire 90

$$86 + 7 =$$

Garder Séparer

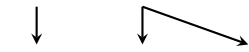


$$\underline{86 + 4 + 3} = 93$$

Faire 90

$$89 + 4 =$$

Garder Séparer

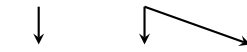


$$\underline{89 + 1 + 3} = 93$$

Faire 90

$$89 + 2 =$$

Garder Séparer

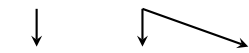


$$\underline{89 + 1 + 1} = 91$$

Faire 90

$$84 + 7 =$$

Garder Séparer



$$\underline{84 + 6 + 1} = 91$$

Faire 90

$$88 + 5 =$$

Garder Séparer



$$\underline{88 + 2 + 3} = 93$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (F)

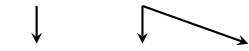
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$85 + 6 =$$

Garder Séparer



$$\begin{array}{r} 85 + 5 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 5 =$$

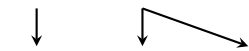
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 6 =$$

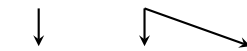
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$84 + 8 =$$

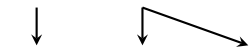
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 3 =$$

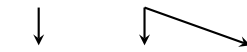
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$88 + 6 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 5 =$$

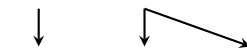
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$88 + 8 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$84 + 9 =$$

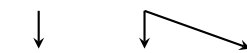
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$83 + 9 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

La stratégie d'addition faire quatre-vingt-dix (F) Solutions

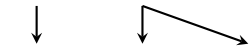
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$85 + 6 =$$

Garder Séparer



$$\begin{array}{r} 85 + 5 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 5 =$$

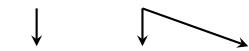
Garder Séparer



$$\begin{array}{r} 86 + 4 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 6 =$$

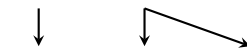
Garder Séparer



$$\begin{array}{r} 86 + 4 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 8 =$$

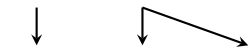
Garder Séparer



$$\begin{array}{r} 84 + 6 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 3 =$$

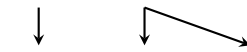
Garder Séparer



$$\begin{array}{r} 89 + 1 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 6 =$$

Garder Séparer



$$\begin{array}{r} 88 + 2 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 5 =$$

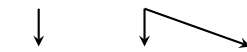
Garder Séparer



$$\begin{array}{r} 89 + 1 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 8 =$$

Garder Séparer



$$\begin{array}{r} 88 + 2 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 9 =$$

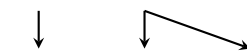
Garder Séparer



$$\begin{array}{r} 84 + 6 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 9 =$$

Garder Séparer



$$\begin{array}{r} 83 + 7 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (G)

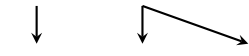
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$87 + 5 =$$

Garder Séparer



$$\begin{array}{r} 87 + 3 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 6 =$$

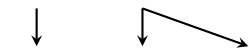
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$88 + 9 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$85 + 8 =$$

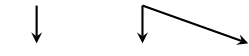
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$84 + 7 =$$

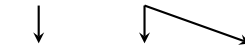
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 4 =$$

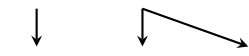
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 3 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 7 =$$

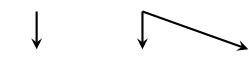
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$85 + 6 =$$

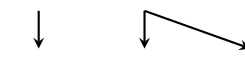
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 8 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

La stratégie d'addition faire quatre-vingt-dix (G) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$87 + 5 =$$

Garder Séparer

$$\underline{87 + 3} + 2 = 92$$

Faire 90

$$87 + 6 =$$

Garder Séparer

$$\underline{87 + 3} + 3 = 93$$

Faire 90

$$88 + 9 =$$

Garder Séparer

$$\underline{88 + 2} + 7 = 97$$

Faire 90

$$85 + 8 =$$

Garder Séparer

$$\underline{85 + 5} + 3 = 93$$

Faire 90

$$84 + 7 =$$

Garder Séparer

$$\underline{84 + 6} + 1 = 91$$

Faire 90

$$89 + 4 =$$

Garder Séparer

$$\underline{89 + 1} + 3 = 93$$

Faire 90

$$89 + 3 =$$

Garder Séparer

$$\underline{89 + 1} + 2 = 92$$

Faire 90

$$86 + 7 =$$

Garder Séparer

$$\underline{86 + 4} + 3 = 93$$

Faire 90

$$85 + 6 =$$

Garder Séparer

$$\underline{85 + 5} + 1 = 91$$

Faire 90

$$89 + 8 =$$

Garder Séparer

$$\underline{89 + 1} + 7 = 97$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (H)

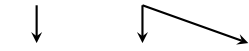
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$86 + 9 =$$

Garder Séparer



$$\begin{array}{r} 86 + 4 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 6 =$$

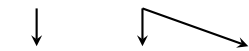
Garder Séparer



$$\begin{array}{r} + + = \\ \hline \text{Faire 90} \end{array}$$

$$84 + 8 =$$

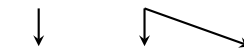
Garder Séparer



$$\begin{array}{r} + + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 9 =$$

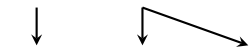
Garder Séparer



$$\begin{array}{r} + + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

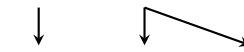
Garder Séparer



$$\begin{array}{r} + + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 4 =$$

Garder Séparer



$$\begin{array}{r} + + = \\ \hline \text{Faire 90} \end{array}$$

$$83 + 9 =$$

Garder Séparer



$$\begin{array}{r} + + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 2 =$$

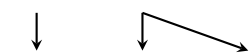
Garder Séparer



$$\begin{array}{r} + + = \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

Garder Séparer



$$\begin{array}{r} + + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 8 =$$

Garder Séparer



$$\begin{array}{r} + + = \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (H) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$86 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 86 + 4 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 89 + 1 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 84 + 6 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 89 + 1 + 8 = 98 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 88 + 2 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 4 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 88 + 2 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 83 + 7 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 2 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 89 + 1 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 83 + 7 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 87 + 3 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (I)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$82 + 9 =$$

Garder Séparer



$$82 + 8 + 1 = 91$$

Faire 90

$$88 + 8 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$86 + 5 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$89 + 5 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$88 + 6 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$86 + 8 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$88 + 7 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$88 + 5 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$87 + 7 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$85 + 9 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (I) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$82 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 82 + 8 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 88 + 2 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 86 + 4 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 89 + 1 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 88 + 2 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 86 + 4 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 88 + 2 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 88 + 2 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 87 + 3 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 85 + 5 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (J)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$88 + 6 =$$

Garder Séparer

$$\begin{array}{r} 88 \\ \hline 88 + 2 + 4 = 94 \end{array}$$

Faire 90

$$83 + 8 =$$

Garder Séparer

$$\begin{array}{r} 83 \\ \hline + \quad + = \end{array}$$

Faire 90

$$87 + 8 =$$

Garder Séparer

$$\begin{array}{r} 87 \\ \hline + \quad + = \end{array}$$

Faire 90

$$84 + 8 =$$

Garder Séparer

$$\begin{array}{r} 84 \\ \hline + \quad + = \end{array}$$

Faire 90

$$87 + 6 =$$

Garder Séparer

$$\begin{array}{r} 87 \\ \hline + \quad + = \end{array}$$

Faire 90

$$88 + 5 =$$

Garder Séparer

$$\begin{array}{r} 88 \\ \hline + \quad + = \end{array}$$

Faire 90

$$88 + 7 =$$

Garder Séparer

$$\begin{array}{r} 88 \\ \hline + \quad + = \end{array}$$

Faire 90

$$86 + 9 =$$

Garder Séparer

$$\begin{array}{r} 86 \\ \hline + \quad + = \end{array}$$

Faire 90

$$89 + 5 =$$

Garder Séparer

$$\begin{array}{r} 89 \\ \hline + \quad + = \end{array}$$

Faire 90

$$87 + 4 =$$

Garder Séparer

$$\begin{array}{r} 87 \\ \hline + \quad + = \end{array}$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (J) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$88 + 6 =$$

Garder Séparer

$$\begin{array}{r} 88 + 2 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

Garder Séparer

$$\begin{array}{r} 83 + 7 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 8 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 8 =$$

Garder Séparer

$$\begin{array}{r} 84 + 6 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 6 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 5 =$$

Garder Séparer

$$\begin{array}{r} 88 + 2 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 7 =$$

Garder Séparer

$$\begin{array}{r} 88 + 2 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 9 =$$

Garder Séparer

$$\begin{array}{r} 86 + 4 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 5 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 4 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (K)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$85 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 85 + 5 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \downarrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$84 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$86 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \downarrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$82 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \downarrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$85 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \downarrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \downarrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$85 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \downarrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ \quad + \quad + = \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (K) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$85 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 85 + 5 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 89 + 1 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 84 + 6 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 86 + 4 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$82 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 82 + 8 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 87 + 3 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 85 + 5 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 88 + 2 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 85 + 5 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 87 + 3 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (L)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$89 + 8 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 7 = 97 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 9 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 6 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$88 + 4 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 8 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$85 + 9 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$84 + 7 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$88 + 8 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 2 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 7 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

La stratégie d'addition faire quatre-vingt-dix (L) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$89 + 8 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 7 = 97 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 9 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 8 = 98 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 6 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 4 =$$

Garder Séparer

$$\begin{array}{r} 88 + 2 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 8 =$$

Garder Séparer

$$\begin{array}{r} 86 + 4 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 9 =$$

Garder Séparer

$$\begin{array}{r} 85 + 5 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 7 =$$

Garder Séparer

$$\begin{array}{r} 84 + 6 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 8 =$$

Garder Séparer

$$\begin{array}{r} 88 + 2 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 2 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 7 =$$

Garder Séparer

$$\begin{array}{r} 86 + 4 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (M)

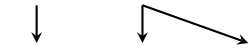
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$86 + 8 =$$

Garder Séparer



$$\begin{array}{r} 86 + 4 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 4 =$$

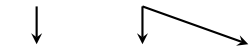
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

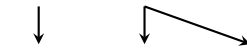
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 5 =$$

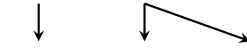
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 6 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 5 =$$

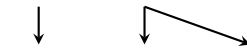
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 7 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 7 =$$

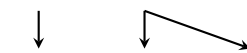
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 4 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (M) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$86 + 8 =$$

Garder Séparer

$$\underline{86} + 4 + 4 = 94$$

Faire 90

$$88 + 4 =$$

Garder Séparer

$$\underline{88} + 2 + 2 = 92$$

Faire 90

$$88 + 3 =$$

Garder Séparer

$$\underline{88} + 2 + 1 = 91$$

Faire 90

$$83 + 8 =$$

Garder Séparer

$$\underline{83} + 7 + 1 = 91$$

Faire 90

$$87 + 5 =$$

Garder Séparer

$$\underline{87} + 3 + 2 = 92$$

Faire 90

$$89 + 6 =$$

Garder Séparer

$$\underline{89} + 1 + 5 = 95$$

Faire 90

$$88 + 5 =$$

Garder Séparer

$$\underline{88} + 2 + 3 = 93$$

Faire 90

$$87 + 7 =$$

Garder Séparer

$$\underline{87} + 3 + 4 = 94$$

Faire 90

$$89 + 7 =$$

Garder Séparer

$$\underline{89} + 1 + 6 = 96$$

Faire 90

$$87 + 4 =$$

Garder Séparer

$$\underline{87} + 3 + 1 = 91$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (N)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$84 + 9 =$$

Garder Séparer

$$\underline{84} + 6 + 3 = 93$$

Faire 90

$$85 + 9 =$$

Garder Séparer

$$\underline{85} + 4 + =$$

Faire 90

$$89 + 3 =$$

Garder Séparer

$$\underline{89} + 6 + =$$

Faire 90

$$88 + 8 =$$

Garder Séparer

$$\underline{88} + 0 + =$$

Faire 90

$$82 + 9 =$$

Garder Séparer

$$\underline{82} + 1 + =$$

Faire 90

$$84 + 8 =$$

Garder Séparer

$$\underline{84} + 6 + =$$

Faire 90

$$85 + 7 =$$

Garder Séparer

$$\underline{85} + 2 + =$$

Faire 90

$$87 + 6 =$$

Garder Séparer

$$\underline{87} + 1 + =$$

Faire 90

$$89 + 8 =$$

Garder Séparer

$$\underline{89} + 1 + =$$

Faire 90

$$89 + 5 =$$

Garder Séparer

$$\underline{89} + 4 + =$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (N) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$84 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 84 + 6 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 85 + 5 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 3 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 89 + 1 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 88 + 2 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$82 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 82 + 8 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 84 + 6 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 85 + 5 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 87 + 3 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 89 + 1 + 7 = 97 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \swarrow \\ 89 + 1 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (0)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$87 + 8 =$$

Garder Séparer

$$\begin{array}{r} 87 \\ \hline 87 + 3 + 5 = 95 \end{array}$$

Faire 90

$$86 + 9 =$$

Garder Séparer

$$\begin{array}{r} 86 \\ \hline 86 + 1 + 8 = \end{array}$$

Faire 90

$$84 + 7 =$$

Garder Séparer

$$\begin{array}{r} 84 \\ \hline 84 + 1 + 6 = \end{array}$$

Faire 90

$$88 + 7 =$$

Garder Séparer

$$\begin{array}{r} 88 \\ \hline 88 + 1 + 6 = \end{array}$$

Faire 90

$$83 + 9 =$$

Garder Séparer

$$\begin{array}{r} 83 \\ \hline 83 + 2 + 7 = \end{array}$$

Faire 90

$$88 + 6 =$$

Garder Séparer

$$\begin{array}{r} 88 \\ \hline 88 + 2 + 4 = \end{array}$$

Faire 90

$$86 + 6 =$$

Garder Séparer

$$\begin{array}{r} 86 \\ \hline 86 + 2 + 4 = \end{array}$$

Faire 90

$$89 + 9 =$$

Garder Séparer

$$\begin{array}{r} 89 \\ \hline 89 + 1 + 8 = \end{array}$$

Faire 90

$$86 + 7 =$$

Garder Séparer

$$\begin{array}{r} 86 \\ \hline 86 + 1 + 6 = \end{array}$$

Faire 90

$$86 + 5 =$$

Garder Séparer

$$\begin{array}{r} 86 \\ \hline 86 + 1 + 4 = \end{array}$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (0) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$87 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 87 + 3 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 86 + 4 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 84 + 6 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 88 + 2 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 83 + 7 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 88 + 2 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 86 + 4 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 89 + 1 + 8 = 98 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 86 + 4 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 86 + 4 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (P)

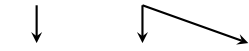
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$87 + 4 =$$

Garder Séparer



$$\begin{array}{r} 87 + 3 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$82 + 9 =$$

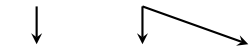
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 4 =$$

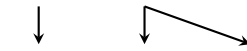
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 6 =$$

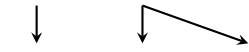
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 7 =$$

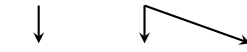
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$87 + 9 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 5 =$$

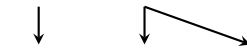
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$84 + 8 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 7 =$$

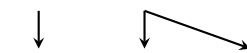
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$87 + 7 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

La stratégie d'addition faire quatre-vingt-dix (P) Solutions

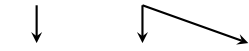
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$87 + 4 =$$

Garder Séparer



$$\begin{array}{r} 87 + 3 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$82 + 9 =$$

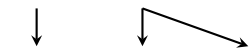
Garder Séparer



$$\begin{array}{r} 82 + 8 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 4 =$$

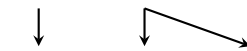
Garder Séparer



$$\begin{array}{r} 89 + 1 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 6 =$$

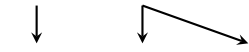
Garder Séparer



$$\begin{array}{r} 89 + 1 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 7 =$$

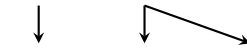
Garder Séparer



$$\begin{array}{r} 89 + 1 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 9 =$$

Garder Séparer



$$\begin{array}{r} 87 + 3 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 5 =$$

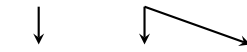
Garder Séparer



$$\begin{array}{r} 89 + 1 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 8 =$$

Garder Séparer



$$\begin{array}{r} 84 + 6 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 7 =$$

Garder Séparer



$$\begin{array}{r} 86 + 4 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 7 =$$

Garder Séparer



$$\begin{array}{r} 87 + 3 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (Q)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$88 + 5 =$$

Garder Séparer

$$\underline{88} + 2 + 3 = 93$$

Faire 90

$$89 + 2 =$$

Garder Séparer

$$\underline{8} + 2 + =$$

Faire 90

$$88 + 8 =$$

Garder Séparer

$$\underline{8} + 8 + =$$

Faire 90

$$88 + 4 =$$

Garder Séparer

$$\underline{8} + 4 + =$$

Faire 90

$$87 + 8 =$$

Garder Séparer

$$\underline{8} + 8 + =$$

Faire 90

$$89 + 9 =$$

Garder Séparer

$$\underline{8} + 9 + =$$

Faire 90

$$85 + 9 =$$

Garder Séparer

$$\underline{8} + 9 + =$$

Faire 90

$$84 + 7 =$$

Garder Séparer

$$\underline{8} + 7 + =$$

Faire 90

$$88 + 9 =$$

Garder Séparer

$$\underline{8} + 9 + =$$

Faire 90

$$89 + 3 =$$

Garder Séparer

$$\underline{8} + 3 + =$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (Q) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$88 + 5 =$$

Garder Séparer

$$\underline{88} + 2 + 3 = 93$$

Faire 90

$$89 + 2 =$$

Garder Séparer

$$\underline{89} + 1 + 1 = 91$$

Faire 90

$$88 + 8 =$$

Garder Séparer

$$\underline{88} + 2 + 6 = 96$$

Faire 90

$$88 + 4 =$$

Garder Séparer

$$\underline{88} + 2 + 2 = 92$$

Faire 90

$$87 + 8 =$$

Garder Séparer

$$\underline{87} + 3 + 5 = 95$$

Faire 90

$$89 + 9 =$$

Garder Séparer

$$\underline{89} + 1 + 8 = 98$$

Faire 90

$$85 + 9 =$$

Garder Séparer

$$\underline{85} + 5 + 4 = 94$$

Faire 90

$$84 + 7 =$$

Garder Séparer

$$\underline{84} + 6 + 1 = 91$$

Faire 90

$$88 + 9 =$$

Garder Séparer

$$\underline{88} + 2 + 7 = 97$$

Faire 90

$$89 + 3 =$$

Garder Séparer

$$\underline{89} + 1 + 2 = 92$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (R)

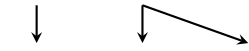
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$84 + 9 =$$

Garder Séparer



$$\begin{array}{r} 84 + 6 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 5 =$$

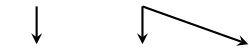
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$87 + 6 =$$

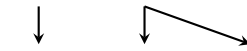
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$83 + 8 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 6 =$$

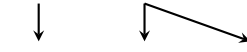
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 8 =$$

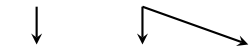
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$88 + 3 =$$

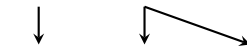
Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$83 + 9 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$85 + 6 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 5 =$$

Garder Séparer



$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

La stratégie d'addition faire quatre-vingt-dix (R) Solutions

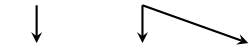
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$84 + 9 =$$

Garder Séparer



$$\begin{array}{r} 84 + 6 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 5 =$$

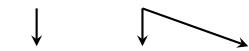
Garder Séparer



$$\begin{array}{r} 87 + 3 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 6 =$$

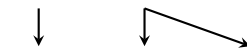
Garder Séparer



$$\begin{array}{r} 87 + 3 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

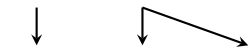
Garder Séparer



$$\begin{array}{r} 83 + 7 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 6 =$$

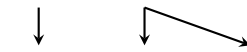
Garder Séparer



$$\begin{array}{r} 86 + 4 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 8 =$$

Garder Séparer



$$\begin{array}{r} 86 + 4 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

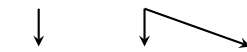
Garder Séparer



$$\begin{array}{r} 88 + 2 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 9 =$$

Garder Séparer



$$\begin{array}{r} 83 + 7 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 6 =$$

Garder Séparer



$$\begin{array}{r} 85 + 5 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 5 =$$

Garder Séparer



$$\begin{array}{r} 86 + 4 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (S)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$85 + 7 =$$

Garder Séparer

$$\begin{array}{r} 85 + 5 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 8 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$87 + 6 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 9 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$88 + 7 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 6 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$88 + 6 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$89 + 2 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$86 + 5 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

$$85 + 9 =$$

Garder Séparer

$$\begin{array}{r} + \quad + \\ \hline \text{Faire 90} \end{array} =$$

La stratégie d'addition faire quatre-vingt-dix (S) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$85 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 85 + 5 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 8 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 88 + 2 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 87 + 3 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 89 + 1 + 8 = 98 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 7 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 88 + 2 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 86 + 4 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 6 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 88 + 2 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 2 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 89 + 1 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 5 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 86 + 4 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 9 =$$

Garder Séparer

$$\begin{array}{r} \downarrow \quad \searrow \\ 85 + 5 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (T)

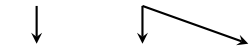
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$88 + 5 =$$

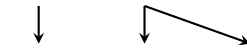
Garder Séparer



$$\begin{array}{r} 88 + 2 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 5 =$$

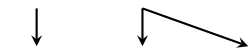
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$86 + 7 =$$

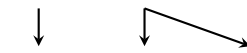
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 4 =$$

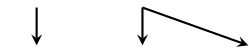
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$84 + 7 =$$

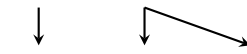
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$84 + 8 =$$

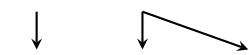
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$82 + 9 =$$

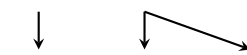
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 8 =$$

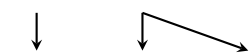
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 4 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (T) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$88 + 5 =$$

Garder Séparer

$$\underline{88 + 2 + 3} = 93$$

Faire 90

$$87 + 5 =$$

Garder Séparer

$$\underline{87 + 3 + 2} = 92$$

Faire 90

$$86 + 7 =$$

Garder Séparer

$$\underline{86 + 4 + 3} = 93$$

Faire 90

$$87 + 4 =$$

Garder Séparer

$$\underline{87 + 3 + 1} = 91$$

Faire 90

$$84 + 7 =$$

Garder Séparer

$$\underline{84 + 6 + 1} = 91$$

Faire 90

$$84 + 8 =$$

Garder Séparer

$$\underline{84 + 6 + 2} = 92$$

Faire 90

$$82 + 9 =$$

Garder Séparer

$$\underline{82 + 8 + 1} = 91$$

Faire 90

$$87 + 8 =$$

Garder Séparer

$$\underline{87 + 3 + 5} = 95$$

Faire 90

$$88 + 3 =$$

Garder Séparer

$$\underline{88 + 2 + 1} = 91$$

Faire 90

$$88 + 4 =$$

Garder Séparer

$$\underline{88 + 2 + 2} = 92$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (U)

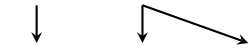
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$86 + 8 =$$

Garder Séparer



$$\begin{array}{r} 86 + 4 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 8 =$$

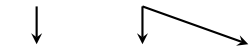
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 3 =$$

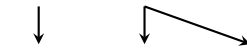
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 4 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 9 =$$

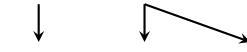
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$85 + 6 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 5 =$$

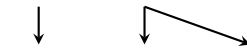
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$83 + 9 =$$

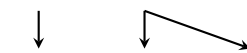
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$84 + 9 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (U) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$86 + 8 =$$

Garder Séparer



$$\begin{array}{r} 86 + 4 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 8 =$$

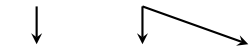
Garder Séparer



$$\begin{array}{r} 89 + 1 + 7 = 97 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 3 =$$

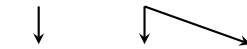
Garder Séparer



$$\begin{array}{r} 89 + 1 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 4 =$$

Garder Séparer



$$\begin{array}{r} 89 + 1 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 9 =$$

Garder Séparer



$$\begin{array}{r} 88 + 2 + 7 = 97 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 6 =$$

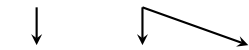
Garder Séparer



$$\begin{array}{r} 85 + 5 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 5 =$$

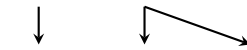
Garder Séparer



$$\begin{array}{r} 89 + 1 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

Garder Séparer



$$\begin{array}{r} 83 + 7 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 9 =$$

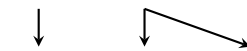
Garder Séparer



$$\begin{array}{r} 83 + 7 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 9 =$$

Garder Séparer



$$\begin{array}{r} 84 + 6 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (V)

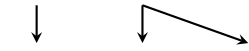
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$88 + 4 =$$

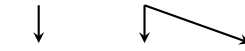
Garder Séparer



$$\begin{array}{r} 88 + 2 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 7 =$$

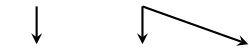
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$86 + 8 =$$

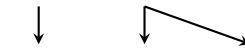
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$86 + 6 =$$

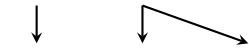
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 8 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$85 + 6 =$$

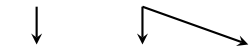
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 3 =$$

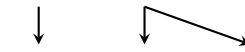
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 6 =$$

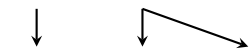
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

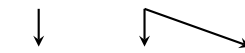
Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 6 =$$

Garder Séparer



$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (V) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$88 + 4 =$$

Garder Séparer

$$\begin{array}{r} 88 + 2 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 7 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 8 =$$

Garder Séparer

$$\begin{array}{r} 86 + 4 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 6 =$$

Garder Séparer

$$\begin{array}{r} 86 + 4 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 8 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 6 =$$

Garder Séparer

$$\begin{array}{r} 85 + 5 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 3 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 6 =$$

Garder Séparer

$$\begin{array}{r} 88 + 2 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 3 =$$

Garder Séparer

$$\begin{array}{r} 88 + 2 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 6 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (W)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$89 + 5 =$$

Garder Séparer

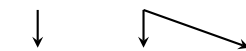


$$89 + 1 + 4 = 94$$

Faire 90

$$86 + 5 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$82 + 9 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$89 + 4 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$88 + 5 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$87 + 5 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$88 + 7 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$88 + 9 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$84 + 7 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

$$85 + 8 =$$

Garder Séparer



$$\underline{\quad} + \quad + \quad =$$

Faire 90

La stratégie d'addition faire quatre-vingt-dix (W) Solutions

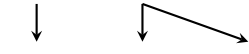
Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$89 + 5 =$$

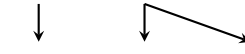
Garder Séparer



$$\begin{array}{r} 89 + 1 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 5 =$$

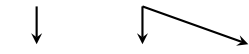
Garder Séparer



$$\begin{array}{r} 86 + 4 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$82 + 9 =$$

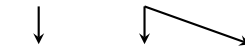
Garder Séparer



$$\begin{array}{r} 82 + 8 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 4 =$$

Garder Séparer



$$\begin{array}{r} 89 + 1 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 5 =$$

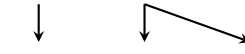
Garder Séparer



$$\begin{array}{r} 88 + 2 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 5 =$$

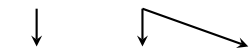
Garder Séparer



$$\begin{array}{r} 87 + 3 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 7 =$$

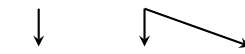
Garder Séparer



$$\begin{array}{r} 88 + 2 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$

$$88 + 9 =$$

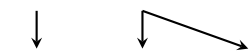
Garder Séparer



$$\begin{array}{r} 88 + 2 + 7 = 97 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 7 =$$

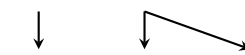
Garder Séparer



$$\begin{array}{r} 84 + 6 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 8 =$$

Garder Séparer



$$\begin{array}{r} 85 + 5 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (X)

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$83 + 9 =$$

Garder Séparer

$$\begin{array}{r} 83 + 7 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 8 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 7 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$89 + 2 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$87 + 9 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$84 + 9 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$85 + 9 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$86 + 7 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

$$86 + 9 =$$

Garder Séparer

$$\begin{array}{r} + \quad + = \\ \hline \text{Faire 90} \end{array}$$

La stratégie d'addition faire quatre-vingt-dix (X) Solutions

Nom: _____

Date: _____

Faites quatre-vingt-dix pour vous aider à calculer chaque somme.

$$83 + 9 =$$

Garder Séparer

$$\begin{array}{r} 83 + 7 + 2 = 92 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 8 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 7 = 97 \\ \hline \text{Faire 90} \end{array}$$

$$83 + 8 =$$

Garder Séparer

$$\begin{array}{r} 83 + 7 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 7 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$89 + 2 =$$

Garder Séparer

$$\begin{array}{r} 89 + 1 + 1 = 91 \\ \hline \text{Faire 90} \end{array}$$

$$87 + 9 =$$

Garder Séparer

$$\begin{array}{r} 87 + 3 + 6 = 96 \\ \hline \text{Faire 90} \end{array}$$

$$84 + 9 =$$

Garder Séparer

$$\begin{array}{r} 84 + 6 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$85 + 9 =$$

Garder Séparer

$$\begin{array}{r} 85 + 5 + 4 = 94 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 7 =$$

Garder Séparer

$$\begin{array}{r} 86 + 4 + 3 = 93 \\ \hline \text{Faire 90} \end{array}$$

$$86 + 9 =$$

Garder Séparer

$$\begin{array}{r} 86 + 4 + 5 = 95 \\ \hline \text{Faire 90} \end{array}$$